Before installation these instructions must be fully read and understood

**INSTALLATION**

1. Take care to keep dirt, chips, pipe dope or Teflon Tape shreds out of valve port connections when assembling to fittings or piping.

2. Refer to Diagram:
   - Port 3 – Connect to Vacuum source
   - Port 1 and 2 – Connect either to process for regulated vacuum. Port 1 is 1/4” NPT and Port 2 is 1/8” NPT. Whichever port is not connected to the regulated vacuum process, may be used for a gauge connection or it should be plugged.

**ADJUSTING VACUUM**

Turn Adjusting screw counter clockwise to increase vacuum setting (i.e. – change from 5” Hg Vac to 10” Hg Vac.). To reduce vacuum setting, turn adjusting screw clockwise (i.e. – change from 10” Hg Vac to 5” Hg Vac.).